# 全自動高速繞線機

# HIGH SPEED SEWING THREAD WINDER

■ THREAD MASTER AW-100 AUTOMATIC is the best of sewing thread winder

■ TOUCH PANEL



# Thread Master AW-100 Automatic

#### 主要特性

- 1. 特製滾筒導線系統
  - \* 採用不銹鋼滾筒導線,由喂紗至捲取 ,直式穿線,使繞線條件更理想,且 減少線的毛絮現象。
  - \* 滾筒經硬性拋光處理,適用高速運轉 ,低噪音。
- 2. 單錠觸控面板控制系統
  - \* 設定捲取長度,電腦自動測長及長度 補償調整,準確。
  - \* 設定線速度,在400~1400米/分之間可 隨意設定,然後維持在固定送紗速度 運轉。
  - \* 設定油輪轉速,在0~50 RPM間,依上 油率需求而設定,由於採用定速送紗 ,上油率由內而外均勻一致。
  - \* 成品數量設定,易於管控生產量及工 作效率。
- 3. 自動送管與紗架裝置
  - \* 標準型紗架可放20~30支紗管。
  - \* 自動送管,無管偵測,自動停機。
- 4. 自動落紗與控制系統
  - \*採用氣壓控制,動作準確,快速。
- 5. 電磁式張力裝置
  - \* 電磁式張力,在繞線過程中,由始至 終張力一致,改善成品成形品質。
- 6. 自動循環過濾系統(選備)
  - \* 自動過濾循環,確保供油品質並保持 小槽內一定油量。
  - \* 一只油槽可供16錠機器共用。
  - \* 加熱裝置選加配備。
- 7. 精密型花紋調整裝置,穩定性高
- 8. 無接觸式斷紗光電感應檢出,斷紗自停
- 電腦自動檢測故障原因,並以跑馬式字 幕顯示,易於維修保養
- 10. 適用各種縫衣線繞線用
  - \* 適用範圍20/6~60/2。

#### Main features

- 1.Drum traverse system
- \* The precise slit stainless drum guide the threads winding up. The straight yarn path to get the good conditions of winding and reduction the hairiness of the threads.
- \* Drum with special hardened polish treatment, good for high speed running and low noise.
- 2.Individual touch panel control system
  - \* Preset yarn measuring length from keyboard.

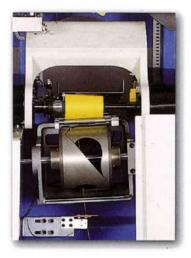
    The computer measure the yarn length with compensate length adjustment, accurate and reliable.
  - \* Preset the yarn deliver speed from 400~1400 meters per minute via keyboard of touch panel and then run the constant yarn speed.
  - \* Preset lube roller speed from 0~50 RPM via keyboard for the lubricant percentages with the threads. The uniform lubricant throughout the packages of threads lubricated due to the constant yarn deliver speed.
  - \* Preset product quantity, easy manage the production and efficiency.
- 3. Automatic bobbin magazine device
  - \* Standard tube bobbin magazine for 20~30 pcs empty bobbins.
  - \* With non-bobbin detector and auto-stop when non-bobbin.
- 4.Auto-Doffing and control system
  - \* Pneumatic controlled, precise, stable and act quickly.
- 5. Electronic magnetic tension device
  - \* Electronic magnetic tension control the tension throughout the cycle of winding process to get the good quality of packages.
- 6.Auto circulating lube system and tank (optional)
  - \* Auto circulating lube system filter the floss to ensure the lubricant quality given to lube with threads.
  - \* One lube tank good to connect 16 spindle of 4 machines.
  - \* Hot lube system with heater control panel are available with option.
- 7. Density adjusting device, precise, stable and reliable.
- 8. With yarn broke sensor, yarn broke auto stop.
- Computer auto-detect trouble happened and then display the reasons by caption, easy maintenance.
- 10. Suitable for all sewing thread winding and available from 20/6 to 60/2 yarn counts.

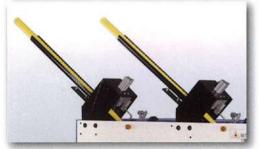
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COMPUTER MONITOR



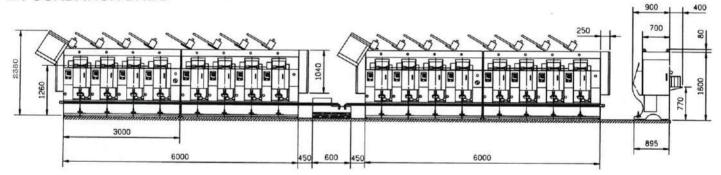


STANDARD TUBE TYPE BOBBIN MAGAZINE



**AUTO CIRCULATING** LUBRICANT TANK (OPTIONAL)

#### ■ FOUNDATION DATA:



#### MAIN SPECIFICATIONS:

ENDANGE EON TO		
錠數	No. of spindle	4SP
捲取角度	Package conicity	2°20' 3°30' 5°57'
最大捲取外徑	Max. wound up dia.	5" or 127mmØ
主軸速度	Spindle speed	Max.12000 rpm.
送紗速度	Yarn deliver speed	400~1400MTRS/minute
橫動量	Available traverse	4" 5" 6"
產量	Capacity	148lbs/4sp/8hours for 40/2
空氣壓力	Air compressor need	5 bars
馬力	Power required	1/2HP ×4 for 4 spindles.
重量	Weight(4sp)	NW:1050KGS. GW:1250KGS
材積	Measurement(4sp)	3.10mL × 1.05mW ×2.05mH

<sup>1.</sup> 機器設計及規格如有變更恕不另行通知。 All designs are subject to change without notice.

<sup>2.</sup> 本機器另有半自動經濟型機種-歡迎洽詢。 Order semi-automatic economic type available.

# THREADMASTER



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